

Beet Sugar Manufacturing: 2002

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2002 Economic Census

Manufacturing

Industry Series



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-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year ¹	Com- panies ²	All estab- lish- ments ³	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)				
311313, Beet sugar manufacturing 2002..	11	35	5 697	220 394	4 903	10 493	174 444	1 006 494	1 280 532	2 256 399	146 806
2001..	N	N	6 723	253 584	5 852	12 915	203 528	1 028 778	1 457 956	2 542 801	74 491
2000..	N	N	7 557	268 623	6 561	13 964	217 786	965 466	1 618 121	2 535 079	107 128
1999..	N	N	7 494	258 497	6 486	14 304	209 383	1 042 216	1 700 189	2 691 227	198 616
1998..	N	N	7 828	267 945	6 853	15 207	218 212	947 765	1 708 687	2 672 796	244 467
1997..	8	36	7 718	252 236	6 684	14 333	203 040	968 482	1 768 320	2 732 503	167 511

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	All establishments ²			All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
	E ¹	Total	With 20 employees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311313, Beet sugar manufacturing												
United States.....	1	35	27	5 697	220 394	4 903	10 493	174 444	1 006 494	1 280 532	2 256 399	46 806
Michigan.....	2	6	2	453	16 703	366	787	11 483	63 584	82 956	145 680	6 915

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
311313, Beet sugar manufacturing	
Companies ¹	number.. 11
All establishments ²	number.. 35
Establishments with 1 to 19 employees	number.. 8
Establishments with 20 to 99 employees	number.. 9
Establishments with 100 employees or more	number.. 18
All employees ³	number.. 5 697
Total compensation	\$1,000.. 283 293
Annual payroll	\$1,000.. 220 394
Total fringe benefits	\$1,000.. 62 899
Production workers, average for year	number.. 4 903
Production workers on March 12	number.. 5 084
Production workers on May 12	number.. 4 466
Production workers on August 12	number.. 4 246
Production workers on November 12	number.. 5 801
Production worker hours	1,000.. 10 493
Production worker wages	\$1,000.. 174 444
Total cost of materials	\$1,000.. 1 280 532
Materials, parts, containers, packaging, etc., used	\$1,000.. 1 137 434
Resales	\$1,000.. 23 212
Purchased fuels	\$1,000.. 94 285
Purchased electricity	\$1,000.. 22 700
Contract work	\$1,000.. 2 901
Quantity of electricity purchased for heat and power	1,000 kWh.. 462 494
Quantity of electricity generated less sold for heat and power	1,000 kWh.. 192 613
Total value of shipments	\$1,000.. 2 256 399
Primary products value of shipments	\$1,000.. 2 201 782
Secondary products value of shipments	\$1,000.. 25 268
Total miscellaneous receipts	\$1,000.. 29 349
Value of resales	\$1,000.. 26 584
Contract receipts	\$1,000.. —
Other miscellaneous receipts	\$1,000.. 2 765
Primary products specialization ratio	percent.. 99
Value of primary products shipments made in all industries	\$1,000.. 2 206 922
Value of primary products shipments made in this industry	\$1,000.. 2 201 782
Value of primary products shipments made in other industries	\$1,000.. 5 140
Coverage ratio	percent.. 100
Value added	\$1,000.. 1 006 494
Total inventories, beginning of year	\$1,000.. 584 672
Finished goods inventories	\$1,000.. 342 070
Work-in-process inventories	\$1,000.. 86 654
Materials and supplies inventories	\$1,000.. 155 948
Total inventories, end of year	\$1,000.. 628 887
Finished goods inventories	\$1,000.. 365 427
Work-in-process inventories	\$1,000.. 93 924
Materials and supplies inventories	\$1,000.. 169 536
Gross value of depreciable assets (acquisition costs) at beginning of year	\$1,000.. 1 845 724
Total capital expenditures (new and used)	\$1,000.. '46 806
Buildings and other structures (new and used)	\$1,000.. '4 671
Machinery and equipment (new and used)	\$1,000.. '42 135
Automobiles, trucks, etc., for highway use	\$1,000.. '449
Computers and peripheral data processing equipment	\$1,000.. '469
All other expenditures for machinery and equipment	\$1,000.. '41 217
Total retirements	\$1,000.. '124 605
Gross value of depreciable assets at end of year	\$1,000.. '1 767 925
Depreciation charges during year	\$1,000.. '82 327
Total rental payments	\$1,000.. 9 346
Buildings and other structures	\$1,000.. 4 130
Machinery and equipment	\$1,000.. 5 216
Total other expenses ⁴	\$1,000.. 115 724
Response coverage ratio ⁵	percent.. 91
Repair and maintenance services of buildings and/or machinery ⁴	\$1,000.. 45 016
Communications services ⁴	\$1,000.. 916
Legal services ⁴	\$1,000.. 239
Accounting, auditing, and bookkeeping services ⁴	\$1,000.. 221
Advertising and promotional services ⁴	\$1,000.. 4 721
Expensed computer hardware and supplies and purchased computer services ⁴	\$1,000.. 401
Refuse removal (including hazardous waste) services ⁴	\$1,000.. 1 491
Management consulting and administrative services ⁴	\$1,000.. 671
Taxes and license fees ⁴	\$1,000.. 13 706
All other expenses ⁴	\$1,000.. 48 343

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Based on Annual Survey of Manufactures (ASM) sample data.

⁵A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E ¹	All establishments ²	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)				
311313, Beet sugar manufacturing											
All establishments	1	35	5 697	220 394	4 903	10 493	174 444	1 006 494	1 280 532	2 256 399	146 806
Establishments with—											
1 to 4 employees	—	—	—	—	—	—	—	—	—	—	—
5 to 9 employees	9	1	a	D	D	D	D	D	D	D	D
10 to 19 employees	9	7	c	D	D	D	D	D	D	D	D
20 to 49 employees	3	7	208	7 136	154	338	5 261	32 421	71 198	110 569	11 083
50 to 99 employees	9	2	c	D	D	D	D	D	D	D	D
100 to 249 employees	1	7	1 508	54 966	1 275	2 612	42 637	220 523	344 994	523 643	10 137
250 to 499 employees	—	11	3 706	148 855	3 246	7 067	119 781	702 170	795 300	1 495 544	133 791
500 to 999 employees	—	—	—	—	—	—	—	—	—	—	—
1,000 to 2,499 employees	—	—	—	—	—	—	—	—	—	—	—
2,500 employees or more	—	—	—	—	—	—	—	—	—	—	—
Administrative records ⁴	—	—	—	—	—	—	—	—	—	—	—

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

²Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments ¹	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)				
311313	Beet sugar manufacturing	35	5 697	220 394	4 903	10 493	174 444	1 006 494	1 280 532	2 256 399	'46 806
3113130	Beet sugar	35	5 697	220 394	4 903	10 493	174 444	1 006 494	1 280 532	2 256 399	'46 806

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6a. Products Statistics: 2002 and 1997

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
311313	Beet sugar manufacturing	2002.. N 1997.. N	X X	X X	2 206 922 2 619 463
3113130	Beet sugar	2002.. N 1997.. N	X X	X X	2 206 922 2 619 463
31131301	Refined granulated beet sugar, including cube and tablet sugar, shipped in small individual packets	2002.. N 1997.. N	X X	X X	D D
3113130111	Refined granulated beet sugar, including cube and tablet sugar, shipped in small individual packets	1,000 s tons. 2002.. 1 1997.. 2	X X	D D	D D
31131302	Refined granulated beet sugar, including cube and tablet sugar, shipped in consumer units (25 lb or less)	2002.. N 1997.. N	X X	X X	D 374 119
3113130221	Refined granulated beet sugar, including cube and tablet sugar, shipped in consumer units (25 lb or less)	1,000 s tons. 2002.. 5 1997.. 5	X X	D 635.0	D 374 119
31131303	Refined granulated beet sugar, including cube and tablet sugar, shipped in commercial units (bags and other containers greater than 25 lb)	2002.. N 1997.. N	X X	X X	322 632 516 195
3113130331	Refined granulated beet sugar, including cube and tablet sugar, shipped in commercial units (bags and other containers greater than 25 lb)	1,000 s tons. 2002.. 5 1997.. 6	X X	P580.2 890.1	322 632 516 195
31131304	Refined granulated beet sugar, including cube and tablet sugar, shipped in bulk (rail cars, trucks, or bins)	2002.. N 1997.. N	X X	X X	679 429 1 233 844
3113130441	Refined granulated beet sugar, including cube and tablet sugar, shipped in bulk (rail cars, trucks, or bins)	1,000 s tons. 2002.. 6 1997.. 7	X X	1 227.8 P2 143.6	679 429 1 233 844
31131305	Refined beet sugar	2002.. N 1997.. N	X X	X X	66 838 90 910
3113130551	Refined beet sugar, confectioners' powdered	1,000 s tons. 2002.. 5 1997.. 6	X X	77.5 102.7	44 991 64 227
3113130561	Refined beet sugar, soft or brown	1,000 s tons. 2002.. 6 1997.. 6	X X	P35.8 39.6	21 847 26 683
31131306	Refined liquid beet sugar or sugar syrup	2002.. N 1997.. N	X X	X X	28 129 D
3113130671	Refined liquid beet sugar or sugar syrup	1,000 s tons. 2002.. 4 1997.. 3	X X	Q53.2 D	28 129 D
31131307	Whole, straighthouse, or discard beet sugar molasses and molasses beet sugar pulp	2002.. N 1997.. N	X X	X X	54 851 77 592
3113130781	Whole, straighthouse, or discard beet sugar molasses	1,000 s tons. 2002.. 6 1997.. 6	X X	438.5 P608.5	D 50 683
3113130791	Molasses beet sugar pulp, bulk	1,000 s tons. 2002.. 2 1997.. 5	X X	D S	D 26 909
31131308	Molasses beet sugar pulp, pelletized	2002.. N 1997.. N	X X	X X	48 446 42 985
31131308A1	Molasses beet sugar pulp, pelletized	1,000 s tons. 2002.. 6 1997.. 4	X X	532.5 S	48 446 42 985
31131309	All other beet sugar pulp, including raw beet sugar, dried, and other beet pulp (plain)	2002.. N 1997.. N	X X	X X	17 228 74 173
31131309B1	All other beet sugar pulp, including raw beet sugar, dried, and other beet pulp (plain)	1,000 s tons. 2002.. 4 1997.. 4	X X	504.6 S	17 228 74 173
3113130Y	Beet sugar, nsk, total	2002.. N 1997.. N	X X	X X	83 243 10 815
3113130YWW	Beet sugar, nsk, for nonadministrative-record establishments	2002.. N 1997.. N	X X	X X	83 243 10 815
3113130YWY	Beet sugar, nsk, for administrative-record establishments	2002.. N 1997.. N	X X	X X	— —

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p—10 to 19 percent estimated; q—20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. **Product Class Shipments for Selected States: 2002 and 1997**

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
311313	Beet sugar manufacturing		
00900001	Total materials2002..	X	1 137 434
1997..	X	1 561 961
11199100	Sugar beets1,000 s tons..2002..	S	881 687
1997..	S	1 312 943
32221001	Paperboard containers, boxes, and corrugated paperboard2002..	X	D
1997..	X	7 184
001900A1	Packaging paper and plastics film, coated and laminated2002..	X	D
1997..	X	7 911
001900A3	Bags (plastics, foil, and coated paper)2002..	X	323
1997..	X	3 465
32222401	Bags (uncoated paper and multiwall)2002..	X	D
1997..	X	10 615
00970099	All other materials and components, parts, containers, and supplies2002..	X	36 676
1997..	X	219 843
00971000	Materials, ingredients, containers, and supplies, nsk2002..	X	171 898
1997..	X	—

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.